# Mounting instruction

## Ecoflex® 10 Plus Heatex®, SeaTex® 10

N plug solderless / Item no.: 7369

| Required tools: |
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| 1 x     open-ended spanner 17 mm |
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| 1 x     cutter knife |
| 1 x     scissors |
| 1 x     heat gun |

**1** Cut off cable tail right-angled. The inner conductor must remain absolutely round.

**2** Move the nut, clamping ring and rubber washer over the cable tail.

**3** Remove 6 mm of the outer sheath with a cutter knife.

**4** Bend copper braid upwards right-angled. Heat the cable with a heat gun (up to approx. 150°C). Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.

**5** Mark out and remove the copper foil with a cutter knife.

**6** Move inner pin into the Teflon insulator. Subsequently, clip inner pin carefully onto the inner conductor. The prepared cable tail has to be inserted into the housing until stop.

**7** Tighten the clamping nut finger tight with two open-ended spanners 17/18 mm. A gap of 1 to 1,5 mm must still be visible between the nut and the connector housing!